

Advanced Coating Systems for Industrial Applications



Versatile, Proven
Robotic Liner Technology



360Ringtech® Robotics are capable to consistently apply high pressure, heated, fast set plural component elastomeric polyureas and polyurethanes for use as liners in the rehabilitation and new construction of liquid gathering, storage and distribution systems. The equipment can also apply all ancillary products required of any liner installation, including: single and plural component primers, surface cleaners and surface treatments.





360Ringtech® Robotics flexibility allow for their use in pipe, vaults and other structures. The Orbital Spray Head can be mounted on a remotely controlled self-propelled crawler drone or on a skid mounted winch driven assembly.

When used with Nukote Aegis system products, 360Ringtech® Robotics provide a complete liner solution to our clients, regardless of the effluent type, structural integrity of the substrate, internal pressure, head pressure, soil conditions or expected ground movement.

360Ringtech® Robotics deliver a complete application process, all remotely controlled, from vault to vault or manhole to manhole. The products are processed and applied using complete 360-degree rotation, delivering consistent liner thicknesses, regardless of substrate type, diameters, transitions, risers or penetrations, with little disruption to traffic flow.

360Ringtech® Robotics Capabilities

- Perfect DFT Compliance with Specifications
- Lower Material Consumption
- Faster Application Speeds
- Data for use in QA/ITP
- Higher Performance of Applied Liner Systems

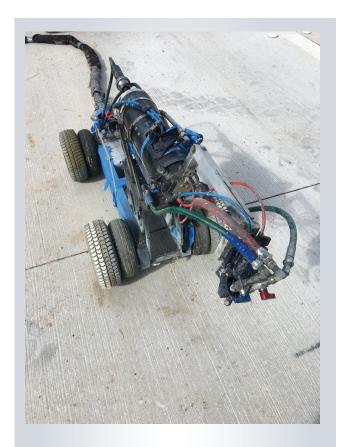
360Ringtech® Robotics equipment provides true efficiency, reduces manned entry by 85%, reduces costs of labor, material, and allows for application of multiple product delivery through a single device including:

- Nukote Surface Conditioning Products
- Nukote Single and Plural Component Primers
- Nukote Plural Component Spray Foams
- Nukote Plural Component Elastomeric Liners
- Nukote Plural Component Structural Liners

360Ringtech® Robotics are suitable for use in rehabilitation and new construction with all effluent types, including;

- Storm Sewers
- Potable Water Systems
- Domestic Sanitary Sewers
- Industrial Waste Water Systems
- Petrochemical Liquid Storage and Distribution Systems
- Industrial Liquid Storage and Distribution Systems
- Nuclear Power Generation Cooling Systems
- Hydroelectric Power Generation Penstocks,
 Spillways and Silt Relief
- Road and Highway Water System Culverts

The combination of **Nukote Aegis® System** products and **360Ringtech® Robotics**, a total solution for your trenchless liner requirements.









RCOSH System Specifications

RCOSH SLC24

360 RINGTECH 150 M/ 492 F REACH GEN 3

RC ROBOTIC CRAWLER

Wheel Set 10" Wheel Set 12"

Pan Tilt Zoom Forward Camera & Link Cable **Bracket Mount** Reverse Camera Fixed Mount Spray Head Elevator 24-30"/ 610-762mm **Elevator Plate Set** 30-36"/ 762-914mm

Elevator Plate Set 36-72"/ 914-1022mm 15"

Tow Cable Set

DETAIL

STANDARD ROBOTIC CRAWLER



SLS24 **OSH STANDARD PRESSURE SPRAY ASSEMBLY**

OSH Orbital Spray Head 1 Piece Adjustable Spray Arm 20" - 72" Spray Head Link Cable OSH to RC P2 Auto Gun Mount Kit 1 Piece Aluminum Optional Fusion Auto Gun Mount Kit 1 Piece Aluminum A Side Material Filter Assembly 1 Piece Stainless Ancillary Material/Air Hose Whip Kit Low Pressure 1M Elastomeric Material/Hose Kit High Presssure 1M

STANDARD ORBITAL SPRAY HEAD



CCSR CABLE BUNDLE 150M

Manual Cable Reel With Counter Link and Counter Cable Multiconductor Cable Bundle Tow Clamp

1 Piece 10 M 200 M 1 Piece Stainless

STANDARD CABLE AND HOSE **BUNDLE**



SLCCU PSU & CONTROL SYSTEM

Field Case Shock Mounted Racks 14U Detachable Legs For Case Seat 8 Pieces Orion Daylight Readible Dual Monitors 9" Rack Mount HID Touch Screen with Dual Joy Sticks Portable Wired Keyboard Portable Wired System Control Interface **Rack Mount** Furman Power Conditioner Rack Mount Cable and Manual Storage Tray **Rack Mount HID Interface Cable** 3M IEC Power Cords and Composite Video Cables 3M Pump Control Cable (RCT - ERTUMB - CBL001) 3M

STANDARD CONTROL SYSTEM



RCOSH System Specifications

360 RINGTECH RCOSH OPTIONS GEN 3 LARGE DIAMETER CRAWLER BASE FRAME LDBF 1 72" - 108" Base Frame with Chain Drive 1 Set Elevator Kits 72" - 108" 1 Kit Wheel Set 1 Set Adjustable Spray Arm 72" - 108" 1 Set Material Supply Hoses OSH to Gun 1 Set LARGE DIAMETER CRAWLER BASE FRAME LDBF 2 109" - 144" Base Frame with Chain Drive 1 Set Elevator Kits 109" - 144" 1 Kit Wheel Set 1 Set Adjustable Spray Arm 109" - 144" 1 Set

Material Supply Hoses OSH to Gun

DETAIL
OPTIONAL LARGE
DIAMETER ACCESSORIES



RTC MON ORION MONITOR SET 19RCRSR

Two 19" Orion Daylight Readible Monitors 2 Pieces
Two 8u Field Cases Shock Mounted 2 Pieces
IEC Power Cords & Video Cables 3m 1 Set

OPTIONAL LARGE MONITORS



SLCCU-CI PROPORTIONER CONTROL INTEGRATION

Module Bundle for Proportioners
Technical Labor for Installation

For Existing Proportions

1 Set

OPTIONAL INTEGRATION FOR PROPORTIONERS NOT SUPPLIED



SLCCU-HH Hose Heat Transformer for Proportioners

Technical Labor for Installation

For Existing Proportions

SLS24HP 5000 PSI Rated OSH Fittings and Hoses

OSHHP Orbital Spray Head High Pressure 1 Set High Pressure Material Supply Hoses 1 Set **OPTIONAL HP OSH FOR 350 M REACH**



RTC MAES-LP M

LPLTS

MODULAR ANCILLARY EQUIPMENT SYSTEM

Material Supply Assembly

Two Stainless Insulated IBC's A&B Material Two 5:1 or 10:1 Pneumatic Piston Pumps 60 psi

Dry Air Blanket

EXRS Material Proportioning Assembly

PMHFR 3500 psi Proportioner

Hose Heat Booster Kit

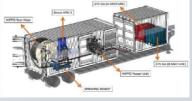
Robotic to Manual Change-Over Manifold Material Volume Proportioner Control

PDAS Power and Dry Air Assembly

Generator XX kW

Compressed Air 120 psi @35 SCFM Air Drier, High Temp, 35F DP @35 SCFM STANDAR PRESSURE 150 M REACH 1-SKID (MOUNTED IN MODULE)









RTCERT System Specifications

RTC ERT SLS24HP

360 RINGTECH 350 METER REACH

OSH HIGH PRESSURE SPRAY ASSEMBLY

OSH Orbital Spray Head Adjustable Spray Arm Spray Head Link Cable P2 Auto Gun Mount Kit

Optional Fusion Auto Gun Mount Kit A Side Material Filter Assembly Ancillary Material/Air Hose Whip Kit Elastomeric Material/Air Hose Whip Kit GEN 3

5000 psi 1 Piece 20" - 72" OSH to RC 1 Piece Aluminum 1 Plece Aluminum 1 Piece Stainless

Low Pressure 10m Hight Pressure 10m DETAIL

HIGH PRESSURE ORBITAL **SPRAY HEAD**



RTC ERT UMB RTC-ERT UMB RTC-ERT UMB

UMBILICAL BUNDLE AIR-ELECTRICAL-MATERIAL

CBL001, CBL002, CBL003

RTC-ERT UMB MSH Material Supply **Control Umbilicals** Pneumatic Umbilicals Material Umbilicals

UMBILICALS



SLCCU

PSU & CONTROL SYSTEM

Field Case Shock Mounted Racks Detachable Legs For Case Seat Orion Daylight Readible Dual Monitors HID Touch Screen with Dual Joy Sticks

Keyboard

System Control Interface Furman Power Conditioner Cable and Manual Storage Tray

HID Interface Cable

IEC Power Cords and Composite Video Cables Pump Control Cable (RCT - ERTUMB - CBL001) 11U

8 Pieces 9" Rack Mount Portable Wired Portable Wired Rack Mount Rack Mount Rack Mount

3M 3M

3M

10"/ 254mm

12"/ 305mm



SLC24

RC ROBOTIC CRAWLER

Wheel Set Wheel Set

Pan Tilt Zoom Forward Camera & Link Cable

Reverse Camera Spray Head Elevator **Elevator Plate Set Elevator Plate Set** Tow Cable Set

STANDARD ROBOTIC CRAWLER

Bracket Mount Fixed Mount 24-30"/ 610-762mm 30-36"/ 762-914mm 36-72"/ 914-1022mm

15"/ 381mm



SA18-30

SKID ASSEMBLY 20-30"/ 508-762mm

1 KIT

STANDARD SKID

EXRHMS

EXTENDED RANGE HOSE MANAGEMENT SYSTEM

RTC ERT DRM HOS AIR, MATERIAL, ELECT BUNDLE

Material Supply Hoses Low Perm System and Spray Head Multi-Conductor

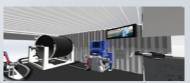
Concrol and Video Cable

RTC ERT DRM CAB Cable Reels & Interface

350M/1148'

350M/1148'

HOSE MANAGEMENT SYSTEM



RTCERT System Specifications

MODULAR ANCILLARY EQUIPMENT SYSTEM RTC MAES-LP

Material Supply Assembly LPLTS

> Two Stainless Insulated IBC's A&B Material Two 5:1 or 10:1 Pneumatic Piston Pumps 60 psi

Dry Air Blanket

Material Proportioning Assembly **EXRSHP**

PMHP 5000 psi Proportioner Hose Heat Booster Kit

Robotic to Manual Change-Over Manifold Material Volume Proportioner Control

PDAS Power and Dry Air Assembly

Generator XX kW

Compressed Air 120 psi @35 SCFM

Air Drier, High Temp, 35F DP @35 SCFM

RTC ERT OPTIONS 360 RINGTECH Pan Tilt Zoom Forward Camera Assembly SLPTZ001

SA31-48 Skid Assembly 30-48"/ 762-1219mm 1 Set SA49-60 Skid Assembly 48- 60"/ 1219-1524mm 1 Kit Skid Assembly 60-100"/ 1524-2540mm 1 Set SA61-100 SA101-144 Skid Assembly 100-144"/ 2540-3658mm 1 Set

Note: Skid Assemblies inc sized spray arms and material and air supply hoses

LDBF 1 LARGE DIAMETER CRAWLER BASE FRAME 72" - 108"

> Base Frame with Chain Drive 1 Set Elevator Kits 72" - 108" 1 Kit Wheel Set 1 Set

Adjustable Spray Arm 72" - 108" 1 Set Material Supply Hoses OSH to Gun 1 Set

LARGE DIAMETER CRAWLER BASE FRAME 109" - 144" LDBF 2

Material Supply Hoses OSH to Gun

Base Frame with Chain Drive 1 Set Elevator Kits 109" - 144" 1 Kit 1 Set Wheel Set Adjustable Spray Arm 109" - 144" 1 Set

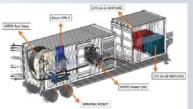
RTC MON ORION MONITOR SET 19RCRSR

> Two 19" Orion Daylight Readible Monitors 2 Pieces Two 8u Field Cases Shock Mounted 2 Pieces IEC Power Cords & Video Cables 3m 1 Set

HIGH PRESSURE 350 M REACH

1-SKID (MOUNTED IN MODULE)





DETAIL

GEN 3

1 Set

1 Set

OPTIONAL OSHSA COMPONENTS



OPTIONAL LARGE

DIAMETER ACCESORIES



OPTIONAL LARGE MONITORS





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OSHSA System Specifications

OSHSA SLS24-HP

360 RINGTECH 150 METER REACH GEN 3

OSH STANDARD PRESSURE SPRAY ASSEMBLY

OSH Orbital Spray Head Adjustable Spray Arm Spray Head Link Cable P2 Auto Gun Mount Kit

Optional Fusion Auto Gun Mount Kit A Side Material Filter Assembly Ancillary Material/Air Hose Whip Kit Elastomeric Material/Air Hose Whip Kit

HIGH PR

HIGH PRESSURE ORBITAL SPRAY HEAD



CCSR CABLE BUNDLE 150M

Manual Cable Reel With Counter Material Supply Hoses Low Perm Link and Counter Cable Muliconductor Cable Bundle

Tow Clamp

1 Piece 10 M 10 M 150 M

11U

3M

3M

3M

1 KIT

8 Pieces

9" Rack Mount

Portable Wired

Portable Wired

Rack Mount

Rack Mount

Rack Mount

1 Piece

20" - 72"

OSH to RC

1 Piece Aluminum

1 Plece Aluminum

1 Piece Stainless

Low Pressure 1m

Hight Pressure 1m

1 Piece Stainless

STANDARD CABLE AND HOSE BUNDLE



SLCCU PSU & CONTROL SYSTEM

Field Case Shock Mounted Racks
Detachable Legs For Case Seat
Orion Daylight Readible Dual Monitors
HID Touch Screen with Dual Joy Sticks

Keyboard

System Control Interface Furman Power Conditioner Cable and Manual Storage Tray

HID Interface Cable

IEC Power Cords and Composite Video Cables Pump Control Cable (RCT - ERTUMB - CBL001)

STANDARD CONTROL SYSTEM



STANDARD SKID

SA18-30 SKID ASSEMBLY 20-30"/ 508-762"

360 RINGTECH GEN 2 **OSHSA OPTIONS** SLPTZ001 Pan Tilt Zoom Forward Camera Assembly 1 Set SA31-48 Skid Assembly 30-48"/ 762-1219mm 1 Set SA49-60 Skid Assembly 48-60"/ 1219-1524mm 1 Kit Skid Assembly 60- 100"/ 1524-2540mm SA61-100 1 Set SA101-144 Skid Assembly 100-144"/ 2540-3658mm 1 Set

Note: Skid Assemblies inc sized spray arms and material and air supply hoses

DETAIL

OPTIONAL OSHSA COMPONENTS



OSHSA System Specifications

OSHSA OPTIONS

360 RINGTECH

GEN 3

DETAIL

SLCCU-CI

PROPORTIONER CONTROL INTEGRATION

Module Bundle for Proportioners Technical Labor for Installation

For Existing Proportioners

OPTIONAL INTEGRATION FOR PROPORTIONERS NOT SUPPLIED

SLCCU-HH

Hose Heat Transformer for Proportioners For Existing Proportioners

Technical Labor for Installation



SLS24HP

5000 PSI Rated OSH Fittings and Hoses

OSHHP Oribital Spray Head High Pressure 1 Set High Pressure Material Supply Hoses

OPTIONAL HP OSH FOR 350 M REACH



RTC MAES-LP

MODULAR ANCILLARY EQUIPMENT SYSTEM

LPLTS

Material Supply Assembly

Two Stainless Insulated IBC's A&B Material Two 5:1 or 10:1 Pneumatic Piston Pumps 60 psi

Dry Air Blanket

EXRS

Material Proportioning Assembly

PMHP 3500 psi Proportioner Hose Heat Booster Kit

Robotic to Manual Change-Over Manifold Material Volume Proportioner Control

PDAS

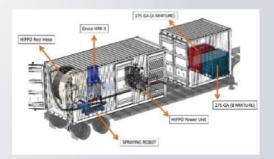
Power and Dry Air Assembly

Generator XX kW

Compressed Air 120 psi @35 SCFM Air Drier, High Temp, 35F DP @35 SCFM

STANDARD PRESSURE 150 M REACH 1-SKID (MOUNTED IN MODULE)







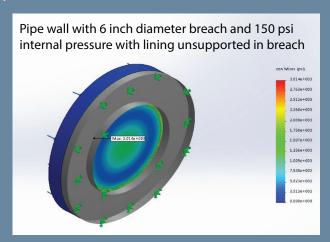


360Ringtech® Robotics are capable of liner application to any specification requirement, including **AWWA M28 Classifications**:

- Class I Resurface and protect against corrosion
- Class II Semi-structural: MAOP less than host, low ring stiffness
- Class III Same as II +: 50-yr design life, high ring stress, 6" dia breaks
- Class IV Same as III + dynamic, catastrophic rupture

360Ringtech® Robotics liners are designed by **Nukote Coating Systems®** engineers to the requisite AWWA classification of the specification. The **Nukote Aegis®** liner formulation and ancillary products utilized are selected based on;

- Effluent Type
- Substrate Type and Condition
- Internal Pressure
- AWWA Classification
- Environmental Conditions
- Geological Conditions
- Depth of Bury and Soil Conditions
- Design Life
- DOT Standards Applicable



Nukote Coating Systems® engineering software calculates the liner thickness of the formulation required to meet all conditions and the design life parameters specified. Other conditions may apply including expected abrasion, erosion, effluent temperature, effluent chemistry, expected ground movement, changes due to ageing and other factors.

Why Use 360RINGTECH® ROBOTICS?



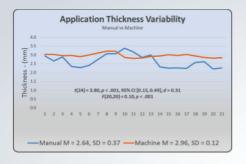


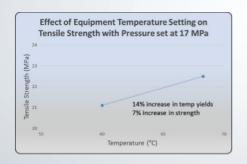
>> Speed

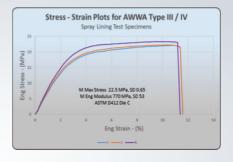
Robotic applications are much faster, costs are reduced

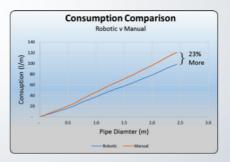
>> HSE

Confined space man hours reduced, costs and risk are reduced









GLOBAL SOLUTIONS





Global Headquarters

Nukote Coating Systems International Houston Texas USA

US Central Manufacturing North American Operations

Bedford, Texas USA

US West Manufacturing Research & Development Center

Santa Fe Springs, California USA

Asean Operations & Distribution

Creative Engineering / Ho Chi Minh, Vietnam

Australia Operations & Distribution

Nukote Distributors / New Castle NSW Australia

China Distribution

Creative Engineering / Shanghai China

Eastern Canada Distribution

Infrastructure Coatings Corporation Toronto, Ontario Canada

India Distribution

Structural Specialties & Projects / Mumbai India

Japan Distribution

Kanamori Co Ltd / Tokyo Japan

Mexico Distribution

Nukote Mexico, Monterey Mexico

Middle East Manufacturing & Operations

Nukote Arabia /Damman Kingdom of Saudi Arabia

Mongolia Distribution

Mergen Engineering Services / Ulaanbaatar Mongolia

South American Manufacturing & Operations

FCC Nukote Industria E Comericio SA Campo Bono Brasil

Taiwan Distribution

Integral / Kaohsiung Taiwan

Turkey Distribution

CRAS Solutions / Istanbul Turkey

Western Canada Distribution

Infrastruct / Edmonton Canada

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